

Complete monitoring system for the automatic, continuous measurement of the conductivity before (specific / total conductivity) and after a cation exchanger (acid / cation conductivity).

Calculation of the sample pH value and alkalizing reagent concentration based on differential conductivity measurement.

Monitor AMI Deltacon Power

Complete system mounted on stainless steel panel:

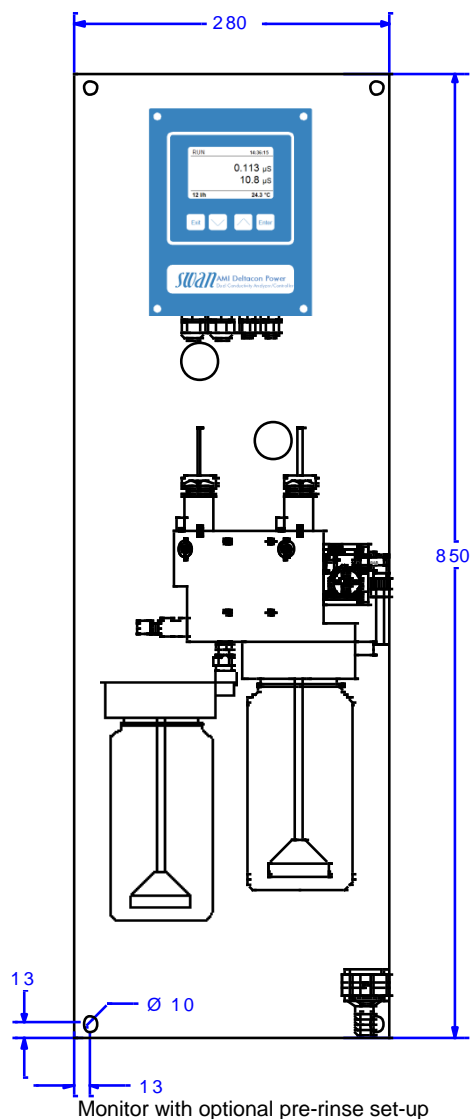
- **Transmitter AMI Deltacon Power** in a rugged aluminum enclosure (IP 66).
- **Swansensor UP-Con1000-SL**; two 2-electrode conductivity sensors with slot-lock design and integrated Pt1000 temperature probe, $k = 0.04 \text{ cm}^{-1}$.
- **Flow cell Catcon-Plus-SL** made of stainless steel 316L with flow adjustment valve and digital sample flow meter. Quick sensor release with patented slot-lock design. Integrated, easy exchangeable, transparent cation exchanger vessel with automatic deaeration. Nuclear grade resin with capacity indicator.
- Factory tested, ready for installation and operation.

Variant with Pre-rinse setup:

- for instantaneous resin exchange (lead-and-trail) with additional trail vessel.

Specifications:

- Conductivity measurement range:
0.055 to 1000 $\mu\text{S}/\text{cm}$.
- Calculation of pH value in the range from pH 7.5 to 11.5 (VGB-directive 450L).
- Calculation of alkalizing reagent concentration, e.g. ammonia in the range from 0.01 to 10 ppm.
- Simultaneous measurement and display of both conductivities, pH, alkalizing reagent, sample temperature and sample flow.
- Temperature compensation preset for strong acids but wide range of others selectable for other sample conditions.
- Two current outputs (0/4 - 20 mA) for measured signals (3rd as option).



Order Nr.	Monitor AMI Deltacon Power	A-23.461.101
	Monitor AMI Deltacon Power; Pre-rinse	A-23.461.102
Option:	<input type="checkbox"/> 3 rd current signal output (0/4 – 20mA)	A-81.410.020
	<input type="checkbox"/> Profibus DP interface	A-81.420.020
	<input type="checkbox"/> HyperTerminal interface (RS-232)	A-81.420.010
	<input type="checkbox"/> Modbus interface	A-81.420.022
	<input type="checkbox"/> USB interface	A-81.420.040
Option:	<input type="checkbox"/> Cation exchanger, 1 bottle with 1l resin	A-82.841.030

Conductivity Measurement

Swansensors UP-Con1000-SL with integrated Pt1000 temperature probe.

Measuring range	Resolution
0.055 to 0.999 $\mu\text{S/cm}$	0.001 $\mu\text{S/cm}$
1.00 to 9.99 $\mu\text{S/cm}$	0.01 $\mu\text{S/cm}$
10.0 to 99.9 $\mu\text{S/cm}$	0.1 $\mu\text{S/cm}$
100 to 1000 $\mu\text{S/cm}$	1 $\mu\text{S/cm}$

Automatic range switching.

Accuracy

$\pm 1\%$ of measured value or ± 1 digit (whichever is greater).

Temperature compensation

Strong acids or non-linear function for high purity water, neutral salts, strong bases, ammonia, ethanolamine, morpholine, linear coefficient in $^{\circ}\text{C}$, absolute (none). Influence of temperature see PPChem2012 14(7) [Wagner]

pH and alkalizing reagent calculation

Ranges (25°C): pH 7.5 to 11.5
e.g. ammonia 0.01 to 10 ppm

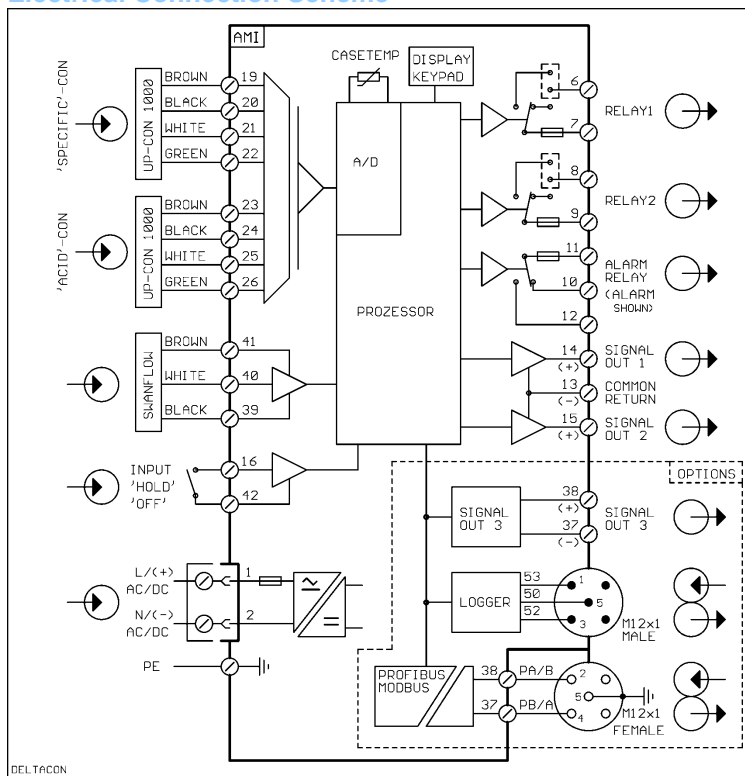
Temperature measurement Pt1000

Measuring range: -30 to $+130^{\circ}\text{C}$
Resolution: 0.1 $^{\circ}\text{C}$

Sample flow measurement

With digital SWAN sample flow meter

Electrical Connection Scheme



Transmitter Specifications and Functionality

Electronics case: Cast aluminum
Protection degree: IP 66 / NEMA 4X
Display: backlit LCD, 75 x 45 mm
Electrical connectors: screw clamps
Dimensions: 180 x 140 x 70 mm
Weight: 1.5 kg
Ambient temperature: -10 to $+50^{\circ}\text{C}$
Humidity: 10 - 90% rel., non condensing

Power supply

Voltage: 100 - 240 VAC ($\pm 10\%$),
50/60 Hz ($\pm 5\%$)
or 24 VDC ($\pm 10\%$)
Power consumption: max. 30 VA

Operation

Easy operation based on separate menus for "Messages", "Diagnostics", "Maintenance", "Operation" and "Installation". User menus in English, German, French and Spanish.

Separate menu specific password protection.

Display of process value, sample flow, alarm status and time during operation. Storage of event log, alarm log and calibration history.

Storage of the last 1'000 data records in logger with selectable time interval.

Safety features

No data loss after power failure, all data is saved in non-volatile memory.

Overvoltage protection of in- and outputs. Galvanic separation of measuring inputs and signal outputs.

Transmitter temperature monitoring with programmable high/low alarm limits

1 Alarm relay

One potential free contact for summary alarm indication for programmable alarm values and instrument faults. Maximum load: 1A / 250 VAC

1 Input

One input for potential-free contact. Programmable hold or remote off function.

2 Relay outputs

Two potential-free contacts programmable as limit switches for measuring values, controllers or timer for system cleaning with automatic hold function. Rated load: 1A / 250 VAC

2 Signal outputs (3rd as option)

Two programmable signal outputs for measured values (freely scaleable, linear or bilinear) or as continuous control outputs (control parameters programmable). Current loop: 0/4 - 20 mA
Maximum burden: 510 Ω

Control functions

Relays or current outputs programmable for 1 or 2 pulse dosing pumps, solenoid valves or for one motor valve. Programmable P, PI, PID or PD control parameters.

1 Communication interface (option)

RS232 interface for logger download to PC with SWANTerminal / RS485 interface (galvanically separated) with Fieldbus protocol Modbus or Profibus DP / 3rd Signal output / USB interface
Remark: only one of above list.

Monitor Data

Sample conditions

Flow rate: 5 to 20 L/h
Temperature: up to 50°C
Inlet pressure (25°C): up to 2 bar
Outlet pressure: pressure free
No sand, no oil

Conditions for pH calculation

Only 1 alkalizing reagent, contamination is mostly NaCl, phosphates < 0.5 mg/L, if pH value < 8 the concentration of contaminant must be small compared to alkalizing reagent.

Sample connections

Inlet: Swagelok $\frac{1}{4}$ " tube adapter
Outlet: G $\frac{1}{2}$ " adapter for tube for flexible tube $\varnothing 20$ x 15 mm

Cation exchanger

Cleaned resin (1L, nuclear grade) with capacity indicator ready for operation. Permanent monitoring of resin consumption with alarm. Resin sufficient at 1 mg/L ammonia (pH 9.4). Resin capacity for 1L: 4 months at sample flow 10 L/h, 5 months at 5 L/h. Automatic deaeration of resin bottle(s). Additional trail resin vessel with pre-rinse setup as variant.

Panel

Dimensions: 280 x 850 x 200 mm
Material: stainless steel
Total instrument weight: 12.0 kg